



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Fastbond(TM) 30NF Cylinder Spray Contact Adhesive, Green
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Product Use:

Intended Use: waterbased contact adhesive
Specific Use: CONTACT ADHESIVE

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
WATER	7732-18-5	30 - 60
POLYCHLOROPRENE	9010-98-4	25 - 45
ROSIN, POLYMER WITH PHENOL	68083-03-4	5 - 10
GLYCEROL ESTERS OF ROSIN ACIDS	8050-31-5	5 - 10
TOLUENE	108-88-3	1 - 3
METHYL ALCOHOL	67-56-1	1 - 3
ZINC OXIDE	1314-13-2	1 - 2
ROSIN	8050-09-7	< 0.7
POTASSIUM HYDROXIDE	1310-58-3	< 0.5
2,2'-METHYLENEBIS[6-TERT-BUTYL-P-CRESOL]	119-47-1	< 0.4
NITROGEN	7727-37-9	<= 0.01

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: green, slight odor of ammonia

General Physical Form: Gas

Immediate health, physical, and environmental hazards: May cause allergic skin reaction. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May be absorbed through skin and cause target organ effects.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Intentional concentration and inhalation may be harmful or fatal.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

May cause blindness.

Prolonged or repeated exposure may cause:

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination,

nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Material will not burn.

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Cover, but do not seal for 48 hours.

Environmental procedures

Dispose of collected material as soon as possible.

Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not pierce or burn container, even after use. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Keep from freezing.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. Use with functioning spray booth or local exhaust. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields
Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Nitrile Rubber
Polyethylene/Ethylene Vinyl Alcohol

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and N95 particulate prefilters

. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Not applicable.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
METHYL ALCOHOL	ACGIH	TWA	200 ppm	Skin Notation*
METHYL ALCOHOL	ACGIH	STEL	250 ppm	Skin Notation*
METHYL ALCOHOL	OSHA	TWA	260 mg/m3	
NITROGEN	ACGIH	Limit value not established	****Missing Data**** No UOM specified or needed.	simple asphyxiant
POTASSIUM HYDROXIDE	ACGIH	CEIL	2 mg/m3	
TOLUENE	ACGIH	TWA	20 ppm	
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*
TOLUENE	OSHA	TWA	200 ppm	
TOLUENE	OSHA	CEIL	300 ppm	
ZINC OXIDE	ACGIH	TWA, respirable fraction	2 mg/m3	
ZINC OXIDE	ACGIH	STEL, respirable fraction	10 mg/m3	
ZINC OXIDE	OSHA	TWA, as fume	5 mg/m3	
ZINC OXIDE	OSHA	TWA, respirable fraction	5 mg/m3	
ZINC OXIDE	OSHA	TWA, as total dust	15 mg/m3	

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:	green, slight odor of ammonia
General Physical Form:	Gas
Autoignition temperature	No Data Available
Flash Point	Not Applicable
Flammable Limits - LEL	Not Applicable

Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	>=200 °F
Density	1.1 g/ml
Vapor Density	1.10 [<i>Ref Std: AIR=1</i>]
Vapor Pressure	17.5 mmHg [<i>@ 20 °C</i>]
Specific Gravity	1.1 [<i>Ref Std: WATER=1</i>]
pH	10
Melting point	<i>Not Applicable</i>
Evaporation rate	1.00 [<i>Ref Std: WATER=1</i>]
Hazardous Air Pollutants	<=4.6 % weight [<i>Test Method: Calculated</i>]
Volatile Organic Compounds	37 g/l [<i>Details: EU VOC content</i>]
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	50.00 % weight
VOC Less H2O & Exempt Solvents	37 g/l [<i>Test Method: tested per EPA method 24</i>]
VOC Less H2O & Exempt Solvents	0.31 lb/gal [<i>Test Method: tested per EPA method 24</i>]
VOC Less H2O & Exempt Solvents	3.4 % [<i>Test Method: tested per EPA method 24</i>]
Viscosity	<i>Not Applicable</i>
Solids Content	42.4 - 50.0 % weight

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

None known

10.2 Materials to avoid

Strong acids
Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Ketones	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste. Combustion products will include HCl. Facility must be capable of handling halogenated materials.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
TOLUENE	108-88-3	1 - 3
METHYL ALCOHOL	67-56-1	1 - 3

ZINC OXIDE (ZINC COMPOUNDS)

1314-13-2

1 - 2

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

Ingredient

TOLUENE

C.A.S. No.

108-88-3

Classification

*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 0 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Copyright was modified.

Section 8: Eye/face protection information was modified.

Section 8: Skin protection - recommended gloves information was modified.

Section 8: Respiratory protection - recommended respirators information was modified.

Section 14: Transportation legal text was modified.
Section 9: Property description for optional properties was modified.
Section 1: Initial issue message was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 9: Density information was added.
Section 9: Property description for required properties was added.
Section 6: Environmental procedures heading was added.
Section 6: Personal precautions heading was added.
Section 10.1 Conditions to avoid heading was added.
Section 10.2 Materials to avoid heading was added.
Section 6: Personal precautions information was added.
Section 6: Environmental procedures information was added.
Section 6: Methods for cleaning up information was added.
Section 10: Materials to avoid physical property was added.
Section 10: Conditions to avoid physical property was added.
Section 6: Clean-up methods heading was added.
Section 6: Release measures information was deleted.
Section 6: Release measures heading was deleted.
Section 10: Materials and conditions to avoid physical property was deleted.
Section 14: ID Number(s) and/or UPC(s) Template 1 was deleted.
Section 8: Exposure guidelines legend was deleted.

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