



Revision Number: 002.0

Issue date: 09/23/2014

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE EA E-20HP A RESIN known as DB EPOXY ADH E-20HP 50 ML RESIN  
**Product use:** Epoxy resin  
**Company address:** Henkel Canada Corporation  
 2515 Meadowpine Boulevard  
 Mississauga, Ontario L5N 6C3

**IDH number:** 701979  
**Item number:** 29314\_209532  
**Region:** Canada

**Contact information:**  
 Telephone: 905.814.6511  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**Physical state:** Liquid  
**Color:** Pale yellow, to, Off white  
**Odor:** Faint, Epoxy

**WHMIS hazard class:** D.2.B

**WARNING:** MAY CAUSE ALLERGIC SKIN REACTION.  
 MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects**

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** May cause allergic skin reaction. May cause skin irritation.  
**Eye contact:** This product may cause irritation to the eyes.  
**Ingestion:** Ingestion of this product is unlikely. However, ingestion of product may produce gastrointestinal irritation and disturbances. Vomiting.

**Existing conditions aggravated by exposure:** Eye, skin and respiratory disorders.

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous components	CAS NUMBER	%
Epoxy resin	Proprietary	60 - 100
Acrylic polymers	Unknown	10 - 30

**4. FIRST AID MEASURES**

**Inhalation:** Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

**Eye contact:** Immediately flush eyes with plenty of water for at least 15 minutes. If symptoms develop and persist, get medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

## 5. FIRE FIGHTING MEASURES

**Flash point:** 96.11 °C (205°F) Setflash Closed Cup

**Autoignition temperature:** Not available.

**Flammable/Explosive limits - lower:** Not available.

**Flammable/Explosive limits - upper:** Not available.

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Unusual fire or explosion hazards:** Personnel in vicinity and downwind should be evacuated. Burning produces obnoxious and toxic fumes. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray.

**Hazardous combustion products:** Oxides of carbon. Oxides of nitrogen. Aldehydes. Formaldehyde. Acids. Acrylic monomers. Toxic fumes. Irritating vapors.

**Sensitivity to Mechanical Impact:** Not available.

**Sensitivity to static discharge:** Not available.

## 6. ACCIDENTAL RELEASE MEASURES

**Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.**

**Environmental precautions:** Do not allow product to enter sewer or waterways.

**Clean-up methods:** Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

**Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

**Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

For information on product shelf life contact Henkel Canada Customer Service at 800-263-5043.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.**

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Acrylic polymers	None	None	None	None

**Engineering controls:** Use local exhaust ventilation if the potential for airborne exposure exists.

**Respiratory protection:** Use a NIOSH approved respirator if ventilation is inadequate.

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Liquid

**Color:** Pale yellow, to, Off white

**Odor:** Faint, Epoxy

**Odor threshold:** Not available.

**pH:** Not available.

**Vapor pressure:** Not available.

**Boiling point/range:** Not available.

**Melting point/ range:** Not available.

**Specific gravity:** 1.10

**Vapor density:** Not available.

**Flash point:** 96.11 °C (205°F) Setafash Closed Cup

**Flammable/Explosive limits - lower:** Not available.

**Flammable/Explosive limits - upper:** Not available.

**Autoignition temperature:** Not available.

**Evaporation rate:** Not available.

**Solubility in water:** Not available.

**Partition coefficient (n-octanol/water):** Not available.

**VOC content:** 0.0 % California SCAQMD Method 316B

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

**Hazardous decomposition products:** Oxides of carbon. Oxides of nitrogen. Aldehydes. Formaldehyde. Acids. Acrylic monomers. Toxic fumes. Irritating vapors.

**Incompatible materials:** Acids. Bases. Oxidizing agents. Amines.

**Conditions to avoid:** Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

## 11. TOXICOLOGICAL INFORMATION

**Toxicologically synergistic products:** Not available.

Refer to the following for Irritancy of Product, Sensitization to Product, Carcinogenicity, Reproductive Toxicity, Teratogenicity, and Mutagenicity.

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)	ACGIH Carcinogen
Epoxy resin	No	No	No	No
Acrylic polymers	No	No	No	No

Hazardous components	LD50s and LC50s	Health Effects/Target Organs
Epoxy resin	None	Allergen, Irritant
Acrylic polymers	None	No Data

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

### Canada Transportation of Dangerous Goods - Ground

Proper shipping name: Not regulated  
Hazard class or division: None  
Identification number: None  
Packing group: None

### International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III

### Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III  
Marine pollutant: Epoxy resin

## 15. REGULATORY INFORMATION

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 7, 8, 10

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulation (CPR), and the MSDS contains all the information required by the CPR.

**Prepared by:** Rena Petrides, Regulatory Affairs Specialist

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Revision Number: 005.0

Issue date: 08/27/2014

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE EA E-20HP B HARDENER known as DB EPOXY ADH E-20HP 50 ML HARD</b>	<b>IDH number:</b>	701980
<b>Product type:</b>	Epoxy Hardener	<b>Item number:</b>	29314_209533
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Polyglycol diamine	Proprietary	10 - 30
Acid salt	Proprietary	5 - 10
Glycerol	56-81-5	1 - 5
Substituted aminophenol	Proprietary	1 - 5
Diethyleneglycol monoethyl ether	111-90-0	1 - 5
Alcohol derivative	Proprietary	0.1 - 1
Substituted aminophenol	Proprietary	0.1 - 1
Ethylene glycol	107-21-1	0.1 - 1

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Give a conscious person several glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Personnel in vicinity and downwind should be evacuated. Burning produces obnoxious and toxic fumes.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Acrolein. Ammonia. Hydrogen fluoride. Nitric acid. Toxic fumes. Irritating vapors.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.
- Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Do not store in reactive metal containers.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyglycol diamine	None	None	None	None
Acid salt	None	None	None	None
Glycerol	None	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Substituted aminophenol	None	None	None	None
Diethyleneglycol monoethyl ether	None	None	25 ppm (140 mg/m3) TWA	None
Alcohol derivative	None	None	10 ppm (44.20 mg/m3) TWA	None
Substituted aminophenol	None	None	None	None
Ethylene glycol	100 mg/m3 Ceiling Aerosol.	None	None	None

- Engineering controls:** Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Liquid
- Color:** Light yellow
- Odor:** Mild
- Odor threshold:** Not available.
- pH:** Not applicable
- Vapor pressure:** Not available.
- Boiling point/range:** Not available.
- Melting point/ range:** Not available.
- Specific gravity:** 1.15
- Vapor density:** Not available.
- Flash point:** > 93.4 °C (> 200.12 °F) Setafash Closed Cup
- Flammable/Explosive limits - lower:** Not available.
- Flammable/Explosive limits - upper:** Not available.
- Autoignition temperature:** Not available.
- Evaporation rate:** Not available.
- Solubility in water:** Partially soluble
- Partition coefficient (n-octanol/water):** Not available.



**VOC content:** < 1.0 %; < 10 g/l Estimated  
**Viscosity:** Not available.  
**Decomposition temperature:** Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** None under normal processing.

**Hazardous decomposition products:** Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Acrolein. Ammonia. Nitric acid. Hydrogen fluoride. Toxic fumes. Irritating vapors.

**Incompatible materials:** Oxidizing agents. Organic acids. Mineral acids. Peroxides. Sodium hypochlorite. This product slowly corrodes copper, aluminum, zinc and galvanized surfaces.

**Reactivity:** Not available.

**Conditions to avoid:** Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

**Potential Health Effects/Symptoms**

**Inhalation:** Mists, vapors or liquid may cause severe irritation or burns.  
**Skin contact:** Causes skin burns. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye damage.  
**Ingestion:** If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyglycol diamine	None	Corrosive
Acid salt	None	No Records
Glycerol	None	Blood, Irritant, Kidney, Nuisance dust
Substituted aminophenol	None	Irritant, Allergen
Diethyleneglycol monoethyl ether	Oral LD50 (RAT) = 1,920 mg/kg Oral LD50 (RAT) = 5.54 g/kg Oral LD50 (RAT) = 5,900 mg/kg Oral LD50 (RABBIT) = 3,620 mg/kg Oral LD50 (RAT) = 6,500 mg/kg Oral LD50 (RABBIT) = 4,450 mg/kg Oral LD50 (RAT) = 7,500 mg/kg Dermal LD50 (RABBIT) = 10,300 mg/kg Dermal LD50 (RAT) = 6,000 mg/kg Dermal LD50 (RABBIT) = 11,176 mg/kg Dermal LD50 (RABBIT) = 8,500 mg/kg Dermal LD50 (RABBIT) = 8,476 mg/kg	Blood, Central nervous system, Irritant, Kidney
Alcohol derivative	Oral LD50 (RABBIT) = 1,940 mg/kg Oral LD50 (RAT) = 1,230 - 3,100 mg/kg Oral LD50 (RAT) = 3,100 mg/kg Dermal LD50 (RABBIT) = 2,000 mg/kg Inhalation LC50 (RAT, 8 h) = 1,000 mg/l	Allergen, Central nervous system, Corrosive, Irritant
Substituted aminophenol	None	No Records
Ethylene glycol	Oral LD50 (RAT) = 5.89 g/kg Dermal LD50 (RABBIT) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyglycol diamine	No	No	No
Acid salt	No	No	No
Glycerol	No	No	No
Substituted aminophenol	No	No	No
Diethyleneglycol monoethyl ether	No	No	No
Alcohol derivative	No	No	No
Substituted aminophenol	No	No	No
Ethylene glycol	No	No	No

**12. ECOLOGICAL INFORMATION**

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

<b>Recommended method of disposal:</b>	Dispose of according to Federal, State and local governmental regulations.
<b>Hazardous waste number:</b>	It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Amines, liquid, corrosive, n.o.s. (Polyglycol diamine)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 2735
<b>Packing group:</b>	II

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Amines, liquid, corrosive, n.o.s. (Polyglycol diamine)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 2735
<b>Packing group:</b>	II

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	AMINES, LIQUID, CORROSIVE, N.O.S. (Polyglycol diamine)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 2735
<b>Packing group:</b>	II

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Diethyleneglycol monoethyl ether (CAS# 111-90-0).
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Rena Petrides, Regulatory Affairs Specialist

**Issue date:** 08/27/2014

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.